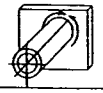
EWF - E 2	Test Pieces for the practical examination								
	recommended time		test pieces						remarks
No.	hours	total hours	type of weld	recommended thickness mm	position	sketch	stick electrode type	stick electrode ϕmm	
1	5		fillet weld T-joint	~ 160" x 5	PF		B	2,5-3,2	
2			fillet weld T-joint	8 - 13	PD		B	2,5-3,2	
3	1	6	theoretical test						
4									
5									
6									
7									
8									
9									
10									
11									